

Figure 25\_Figure2.pdf

<b>Role</b>	<b>Projectphase</b>	<b>Year 1</b>	<b>Year 2</b>	<b>Year 3</b>
Engineering	8 (20%)	8 (10%)	8 (10%)	8 (10%)
Administration (including system and network)	2 (20%)	2 (10%)	2 (10%)	2 (10%)
Support	4 (5%)	4 (20%)	4 (20%)	4 (20%)
Quality management	4 (30%)	4 (10%)	4 (10%)	4 (10%)
Change management / Project management	2 (10%)	2(10%)	2(10%)	2(10%)